



Dart Aerospace Ltd.
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648.4702

Job Sheet 206913



Part No: 648.4702

Job Qty: 3 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Due Date: 4/6/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	4/6/20	4/6/20	0.00	3.00	Small Fab - 1		m/d.
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	3 pcs	4/6/20	4/6/20	0.00	0.00	QC 4 - 28		MAR 10 2020
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72	DAS	
							QC 4 - 74	74	
							QC 4 - 75	9-89	
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B	DAS	
							Packaging 3 - 3 - B4B	74	
							Packaging 3 - 4 - B4B	9-89	
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S262477



Part: 648.4702

Job No: 206913

Serial No/Batch: S262477

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/10/20

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	3 pcs	4/6/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	3 pcs	4/6/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) Pick kit Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP 648.4702 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402 140 - (QC21- Final Inspection - Work Order Release)					

014920

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	6 Ea (2 ea)	110-Small Fab - 1	5253872
188-FSCS-832-5/8	Clock Spring Cover Screw	12 Ea (4 ea)	110-Small Fab - 1	5258606
600.1309-A	Label	3 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	3 pcs (1 ea)	110-Small Fab - 1	5250439
AN4-16A	Bolt	9 Ea (3 ea)	110-Small Fab - 1	5251283-1
C2-14-2	Label Rivets	6 Ea (2 ea)	110-Small Fab - 1	5253886
C2-3-1	Latch Shaft Du Bearing	6 pcs (2 ea)	110-Small Fab - 1	5250796
C2-3-2-1	Roller Pin Retaining Ring	6 Ea (2 ea)	110-Small Fab - 1	5258604
C2-3-3-1	Latch Roller DU Bearing	3 pcs (1 ea)	110-Small Fab - 1	5254257
C2-3-5	Spacer, Teflon	6 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	6 pcs (2 ea)	110-Small Fab - 1	5254135
C3-10-2	Lock Spring	3 pcs (1 ea)	110-Small Fab - 1	5233540
C3-12-1	Lock Bushing	6 pcs (2 ea)	110-Small Fab - 1	5252737
C3-12-6	Lock Roller Pin Circlip	6 Ea (2 ea)	110-Small Fab - 1	5254333
C3-13-1	Keeper Bushing	6 pcs (2 ea)	110-Small Fab - 1	5254347
C3-13-5	Spring, Keeper	3 pcs (1 ea)	110-Small Fab - 1	5253898
C3-3-4-1	Ring, Retaining	12 pcs (4 ea)	110-Small Fab - 1	5214930
C3-3-9	Actuator Spring	3 pcs (1 ea)	110-Small Fab - 1	5237238
C3-4-1	Load Beam Bushing	6 pcs (2 ea)	110-Small Fab - 1	5241391
C3-7-1	Load Beam Bumper	3 pcs (1 ea)	110-Small Fab - 1	5249355
C3-7-2	Lock Bumper	6 pcs (2 ea)	110-Small Fab - 1	5256775
C3-8-4	Solenoid Cover Gasket	3 pcs (1 ea)	110-Small Fab - 1	5254482
NAS1149F0463P	Washer (AN960-416)	24 Ea (8 ea)	110-Small Fab - 1	5258467
MS21044N4	Nut, Self-Locking	12 Ea (4 ea)	110-Small Fab - 1	5251030
AN4-17A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5242947
MS21083N3	Nut	6 Ea (2 ea)	110-Small Fab - 1	5230750
NAS1149F0332P	Washer (AN960-10L)	6 Ea (2 ea)	110-Small Fab - 1	5237779
MS35266-63	Solenoid Cover Screw	3 Ea (1 ea)	110-Small Fab - 1	5253442
NAS1149F0363P	Washer (AN960-10)	3 Ea (1 ea)	110-Small Fab - 1	5260847
AN6-15A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5257398
MS21083N6	Nut	3 Ea (1 ea)	110-Small Fab - 1	5251199
NAS1149F0632P	Washer (AN960-616L)	6 Ea (2 ea)	110-Small Fab - 1	5048297

24P: 24/01/2021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	6	127	0
	188-FSCS-832-5/8	12	87	0
	600.1309-A	3	50	0
	600.1313	3	47	0
	AN4-16A	9	739	0
	AN4-17A	3	363	0
	AN6-15A	3	27	0
	C2-14-2	6	160	0
	C2-3-1	6	38	0
	C2-3-2-1	6	59	0
	C2-3-3-1	3	57	0
	C2-3-5	6	143	0
	C2-3-8	6	121	0
	C3-10-2	3	57	0
	C3-12-1	6	60	0
	C3-12-6	6	90	0
	C3-13-1	6	63	0
	C3-13-5	3	56	0
	C3-3-4-1	12	159	0
	C3-3-9	3	55	0
	C3-4-1	6	85	0
	C3-7-1	3	32	0
	C3-7-2	6	40	0
	C3-8-4	3	45	0
	MS21044N4	12	90	0
	MS21083N3	6	62	0
	MS21083N6	3	59	0
	MS35266-63	3	64	0
	NAS1149F0332P	6	5,356	0
	NAS1149F0363P	3	207	0
	NAS1149F0463P	24	250	0
	NAS1149F0632P	6	248	0

Part Specifications

Specifications could not be found.

Plex 2/13/20 2:34 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected :		MRB (QS1042)											
Date :		Sequence #:		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				FAULT CATEGORY Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Completed By Lead hand / Supervisor QC / QA Coordinator 																			